



## Product Information Sheet

### CP-0101

PVA Assembly WH

Application Temperature(s):	
Color:	White
Freeze Thaw Stable:	Yes
Min Use Temperature:	38°F
Shelf Life:	12+ Months
Solids (~):	42-46%
Specific Gravity (~):	1.1
Viscosity:	5000 cps
pH value:	4.5-5.5



#### Characteristics:

1. High shear strength
2. Moderate set speed
3. Good heat resistance
4. Low minimum use temperature
5. Long storage life
6. Good sandability

#### Applications:

Excellent product for face and edge gluing of hardwoods, as well as a good choice as a general purpose assembly glue.

#### Directions:

- Use only on freshly machined wood.
- Assure all surfaces to be glued are clean and dry.
- Joints should be true and pieces to be glued should be in tight intimate contact.
- Spread a thin consistent layer (6-9 wet mil) of adhesive on one surface and bring pieces together under pressure.
- Open assembly time is 5-8 minutes, and is dependent on porosity of the substrates, ambient temperature and quantity applied.
- Closed assembly time is 8-12 minutes. Adhesive should be wet when the assembly is placed in the press equipment
- Clamp time for cold pressing is about 40-60 minutes. Allow to cure 24 hours before machining.

#### Clean Up and Storage:

Cleans up easily with warm water while wet.

Store tightly in closed container at room temperature.