

Product Information Sheet

CP-0107

PVA Fast clamp WH

Application Temperature(s): N/A
Color: White
Freeze Thaw Stable: YES
Min Use Temperature: 53°F

Shelf Life: 6+ Months
Solids (~): 56%
Specific Gravity (~): 1.09
Viscosity: 5000



Characteristics:

This is a medium viscosity wood adhesive with fast setting time, making it ideally suited for dowelling and case goods assembly, as well as general product assembly where a short assembly and clamp time is required. Meets ASTM D 4317 Dry Use specification.

Applications:

For wood to wood bonding, as well as bonding of other porous substrates. Also for dowelling, case goods, face frame, and door assembly.

Directions:

Use only on freshly machined wood

Assure all surfaces to be glued are clean and dry

Joints should be true and pieces to be glued should be in intimate contact

Spread a thin consistent layer (6-9 wet mil) of adhesive on one surface and bring pieces together under pressure

Open assembly time is 5 minutes, but is dependent on porosity of the substrates, ambient temperature and quantity applied

Closed assembly time is 8-12 minutes. Adhesive should be "wet" when the assembly is placed in the press equipment

Clamp time for cold pressing is about 20-30 minutes. Allow to cure 24 hours before machining

Clean Up and Storage:

Cleans up easily with warm water while wet.

Store tightly closed at room temperature.